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U.S. DEPARTMENT OF COMMERCE PATENT AND TRADEMARK OFFICE

ATTORNEY'S DOCKET NUMBER

UPMEYER=4

TRANMITTAL LETTER TO THE UNITED STATES DESIGNATED/ELECTED OFFICE (DO/EO/US) CONCERNING A FILING UNDER 35 U.S.C. 371

U.S. APPLICATION NO (If known, see 37 CFR 15)

09/914773

INTERNATIONAL APPLICATION NO. PCT/EP00/01674

INTERNATIONAL FILING DATE 29 February 2000

PRIORITY CLAIMED

2 March 1999

TITLE OF INVENTION

SHELF STACKING MACHINE

APPLICANT(S) FOR DO/EO/US

Ulrich UPMEYER

Applicant herewith submits to the United States Designated/Elected Office (DO/EO/US) the following items and other information:

- 1. [X] This is a FIRST submission of items concerning a filing under 35 U.S.C. 371.
- 2. [] This is a **SECOND** or **SUBSEQUENT** submission of items concerning a filing under 35 U.S.C. 371
- 3. [X] This is an express request to begin national examination procedures (35 U.S.C. 371(f)) at any time rather than delay examination until the expiration of the applicable time limit set in 35 U.S.C. 371(b) and PCT Articles 22 and 39(1).
- 4. [X] The US has been elected in a Demand by the expiration of 19 months from the priority date (PCT Article 31).
- 5. [X] A copy of the International Application as filed (35 U.S.C. 371(c)(2))
 - a. [] is attached hereto (required only if not transmitted by the International Bureau).
 - b. [X] has been communicated by the International Bureau.
 - c. [] is not required, as the application was filed in the United States Receiving Office (RO/US).
- 6. [X] An English language translation of the International Application as filed (35 U.S.C. 371(c)(2)).
- 7. [X] Amendments to the claims of the International Application under PCT Article 19 (35 U.S.C. 371(c)(3))
 - a. [] are transmitted herewith (required only if not transmitted by the International Bureau).
 - b. [] have been communicated by the International Bureau.
 - c. [] have not been made; however, the time limit for making such amendments has NOT expired.
 - d. [X] have not been made and will not be made.
- 8. [] An English language translation of the amendments to the claims under PCT Article 19 (35 U.S.C. 371(c)(3)).
- 9. [X] An oath or declaration of the inventor(s) (35 U.S.C. 371(c)(4)).
- 10. [] An English language translation of the annexes to the International Preliminary Examination Report under PCT Article 36 (35 U.S.C. 371(c)(5)).

Items 11. to 16. below concern document(s) or information included:

- 11. [X] An Information Disclosure Statement under 37 CFR 1.97 and 1.98.
- 12. [] An Assignment document for recording. A separate cover sheet in compliance with 37 CFR 3.28 and 3.31 is included.
- 13. [X] A FIRST preliminary amendment.
 - [] A SECOND or SUBSEQUENT preliminary amendment.
- 14. [] A substitute specification.
- 15. [] A change of power of attorney and/or address letter.
- 16. [X] Other items or information:
 - [X] Courtesy copy of the first page of the International Publication (WO 00/51931).
 - [X] Courtesy copy of the International Preliminary Examination Report. There were no annexes
 - [X] Courtesy Copy of the International Search Report.
 - [X] The application is (or will be) assigned to WEST-FALIA-WST-SYSTEMTECHNIK GMBH & CO KG, whose address is Freistrasse 30, D-33829 Borgholzhausen, Germany.

U.S. APPLICATION NO (If known, see 37 CFR	5) Internationa	al Application No		Attorney's Docket I	No
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c. [] Please charge my Deposit Account No. 02-4035 in the amount of \$ to cover the above fees. A duplicate copy of this sheet is enclosed.					
d. [XX] The Commissioner is hereby authorized to charge any additional fees which may be required, or credit any overpayment					
to Deposit Account No. 02-4035. A duplicate copy of this sheet is enclosed.					
NOTE: Where an appropriate time limit under 37 CFR 1.494 or 1.495 has not been met, a petition to revive (37/CFR 1.137(a) (or					
(b)) must be filed and granted to restore the application to pending status.					
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BROWDY AND NEIMARK, P.L.L.C.			Sheridan Neimarl	ζ	
624 NINTH STREET, N.W., SUITE 300			NAME		
WASHINGTON, D.C. 20001				20,520	ł
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Date of this submission: Tuesday, September 4, 2001 (Monkay, Sept. 3, 2001, wes Libor Day) Form PTO-1390 (as slightly revised by Blowdy and Neimark)					

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of: Ulrich UPMEYER)	Art Unit:
IA No.: PCT/EP00/01674)	Washington, D.C.
IA Filed: 29 February 2000)	washington, D.C.
U.S. App. No.: (Not Yet Assigned))))	September 4, 2001
National Filing Date: (Not Yet Received))	
For: SHELF STACKING MACHINE)	Docket No.: UPMEYER=4

PRELIMINARY AMENDMENT

Honorable Commissioner for Patents and Trademarks Washington, D.C. 20231

Sir:

Contemporaneous with the filing of this case and prior to calculation of the filing fee, kindly amend as follows:

IN THE SPECIFICATION

After the title please insert the following paragraph:

REFERENCE TO RELATED APPLICATIONS

--The present application is the national stage under 35 U.S.C. §371 of international application PCT/EP00/01674, filed 29 February 2000 which designated the United States, and which application was not published in the English language.--

In re of: Ulrich UPMEYER (UPMEYER=4)

IN THE CLAIMS

3. (Amended) A shelf stacking machine according to claim 1, characterized in that the fork (1) is provided with prism shaped or circular-arc shaped receptacle sections (a, b, c) for various diameters of the paper reels (P).

- 4. (Amended) A shelf stacking machine according to claim 1, characterized in that the fork (1) is fixed on a vertical fork frame (9) that is supported with its upper end in a horizontal pivot axis (6) and actuated by the actuator (8) to pivot the fork vertically.
- 5. (Amended) A shelf stacking machine according to claim 1, characterized in that the fork (1) is suspended with a rotating ring (10) from a lift and drive unit formed by a lifting gear frame (11) and a drive frame (12).
- 6. (Amended) A shelf stacking machine according to claim 1, characterized in that the fork frame (9) is supported with its pivot axis (6) on a fork framework (13), that this fork framework (13) is fixed at its upper end on the rotating ring (10) and the rotating ring (10) is moveable with a moving device (14) on the drive frame (12) for storing and removing reels.
- 7. (Amended) A shelf stacking machine according to claim 1, characterized in that the actuator (8), which acts onto the fork frame (9) with a lifting element (8a) that can be moved to and fro, is fixed on the fork framework (13) in the height region of the fork (1).

8. (Amended) A shelf stacking machine according to claim 1, characterized in that the drive frame (12) is held on the lifting gear frame (11) at both ends and the lifting gear frame (11) is supported vertically adjustable with rollers (11a) on the stand (2) of the shelf stacking machine (RFZ).

- 9. (Amended) A shelf stacking machine according to claim 1, characterized in that the stand (2) of the shelf stacking machine (RFZ) is formed U-shaped and stands with its vertical posts (2a) on motor driven moving devices (3), that the lift and drive units (11, 12) lie between the posts (2a) of the rearranged (2)* and the lifting gear frame (11) is guided with its rollers (11a) vertically adjustable on the posts (2a).
- 10. (Amended) A shelf stacking machine according to claim 1, characterized in that the shelf stacking machine stand (2) is or can be coupled to a transport vehicle (TW) that moves the shelf stacking machine (RFZ) out of the operating aisle (G).
- 11. (Amended) A shelf stacking machine according to claim 1, characterized in that one horizontal axis pin (14) is disposed in each of the two posts (2a) of the shelf stacking machine stand (2), that both pins (14) are situated coaxially opposite one another and are grasped by the transport vehicle (TW) for the tilting (pivoting of the shelf stacking machine stand from the vertical position into an inclined position).

12. (Amended) A shelf stacking machine according to claim 1, characterized in that the transport vehicle (TW) is designed portal-like and incorporates vertically adjustable lifting elements (15) with support rollers (16) to raise the shelf stacking machine (RFZ) out of its drive rail (5) in the warehouse floor or pit.

- 13. (Amended) A shelf stacking machine according to claim 1, characterized in that the lifting elements (15) of the transport vehicle (TW) are vertically adjustable by means of support rollers, either mechanically, electric motor driven, or hydraulically.
- 14. (Amended) A shelf stacking machine according to claim 1, characterized in that a cross connection (17) is disposed between the posts (20) of the stand (2) of the shelf stacking machine (RFZ) with a clearance channel (17a) that is pulled down to the warehouse floor (B) for picking up a paper reel (P) from the floor with the fork (1).
- 15. (Amended) A shelf stacking machine according to claim 1, characterized in that the receptacle (1) is formed by a mandrel, preferably a telescoping mandrel.
- 16. (Amended) A shelf stacking machine according to claim 1, characterized in that multiple shelf stacking machines (RFZ) that are protected against collision by a safety control means can be moved in the operating aisle (G).
- If, inadvertently, a proper multiple dependent claim has not been amended to reduce it to single dependency, please amend it to be dependent solely on the first-mentioned

In re of: Ulrich UPMEYER (UPMEYER=4)

claim, or, if that is not possible, please cancel the claim and notify the undersigned.

REMARKS

The above amendment to the specification is being made to insert reference to the PCT application of which the present case is a U.S. national stage. The above amendments to the claims are being made in order to eliminate multiple dependency and for the purpose of reducing the filing fee. Please enter this amendment prior to calculation of the filing fee in this case.

Attached hereto is a marked-up version of the changes made to the specification and claims by the current amendment. The attached page is captioned "Version with Markings to Show Changes Made."

Favorable consideration is earnestly solicited.

Respectfully submitted, BROWDY AND NEIMARK, P.L.L.C.

Attorneys for Applicant

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SN:wrd

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VERSION WITH MARKINGS TO SHOW CHANGES MADE

- 3. (Amended) A shelf stacking machine according to claim 1 or 2, characterized in that the fork (1) is provided with prism shaped or circular-arc shaped receptacle sections (a, b, c) for various diameters of the paper reels (P).
- 4. (Amended) A shelf stacking machine according to any of claims 1 through 3claim 1, characterized in that the fork (1) is fixed on a vertical fork frame (9) that is supported with its upper end in a horizontal pivot axis (6) and actuated by the actuator (8) to pivot the fork vertically.
- 5. (Amended) A shelf stacking machine according to any of claims 1 through 4claim 1, characterized in that the fork (1) is suspended with a rotating ring (10) from a lift and drive unit formed by a lifting gear frame (11) and a drive frame (12).
- 6. (Amended) A shelf stacking machine according to any of claims 1 through 5claim 1, characterized in that the fork frame (9) is supported with its pivot axis (6) on a fork framework (13), that this fork framework (13) is fixed at its upper end on the rotating ring (10) and the rotating ring (10) is moveable with a moving device (14) on the drive frame (12) for storing and removing reels.
- 7. (Amended) A shelf stacking machine according to any of claims 1 through 6claim 1, characterized in that the actuator (8), which acts onto the fork frame (9) with a lifting element (8a) that can be moved to and fro, is fixed on the fork framework (13) in the height region of the fork (1).

- 8. (Amended) A shelf stacking machine according to any of claims 1 through 7claim 1, characterized in that the drive frame (12) is held on the lifting gear frame (11) at both ends and the lifting gear frame (11) is supported vertically adjustable with rollers (11a) on the stand (2) of the shelf stacking machine (RFZ).
- 9. (Amended) A shelf stacking machine according to any of claims 1 through 8claim 1, characterized in that the stand (2) of the shelf stacking machine (RFZ) is formed U-shaped and stands with its vertical posts (2a) on motor driven moving devices (3), that the lift and drive units (11, 12) lie between the posts (2a) of the rearranged (2)* and the lifting gear frame (11) is guided with its rollers (11a) vertically adjustable on the posts (2a).
- 10. (Amended) A shelf stacking machine according to any of claims 1 through 9claim 1, characte¹rized in that the shelf stacking machine stand (2) is or can be coupled to a transport vehicle (TW) that moves the shelf stacking machine (RFZ) out of the operating aisle (G).
- 11. (Amended) A shelf stacking machine according to any of claims 1 through 10claim 1, characterized in that one horizontal axis pin (14) is disposed in each of the two posts (2a) of the shelf stacking machine stand (2), that both pins (14) are situated coaxially opposite one another and are grasped by the transport vehicle (TW) for the tilting (pivoting of the shelf stacking machine stand from the vertical position into an inclined position).

- 12. (Amended) A shelf stacking machine according to any of claims 1 through 11claim 1, characterized in that the transport vehicle (TW) is designed portal-like and incorporates vertically adjustable lifting elements (15) with support rollers (16) to raise the shelf stacking machine (RFZ) out of its drive rail (5) in the warehouse floor or pit.
- 13. (Amended) A shelf stacking machine according to any of claims 1 through 12claim 1, characterized in that the lifting elements (15) of the transport vehicle (TW) are vertically adjustable by means of support rollers, either mechanically, electric motor driven, or hydraulically.
- 14. (Amended) A shelf stacking machine according to any of claims 1 through 13claim 1, characterized in that a cross connection (17) is disposed between the posts (20) of the stand (2) of the shelf stacking machine (RFZ) with a clearance channel (17a) that is pulled down to the warehouse floor (B) for picking up a paper reel (P) from the floor with the fork (1).
- 15. (Amended) A shelf stacking machine according to any of claims 1 through 14claim 1, characterized in that the receptacle (1) is formed by a mandrel, preferably a telescoping mandrel.
- 16. (Amended) A shelf stacking machine according to any of claims 1 through 15claim 1, characterized in that multiple shelf stacking machines (RFZ) that are protected against collision by a safety control means can be moved in the operating aisle (G).

Shelf Stacking Machine

The present invention is aimed at creating a shelf stacking machine for storing and retrieving paper reels in a cost-effective fashion, particularly in the printing industry (print shops), that uses an advantageously designed receptacle to accurately grasp paper reels of various diameters located both on the floor and in higher locations and transport them in a secure position.

This object is met according to the invention with the characterizing features of claim 1.

Moreover, it shall be possible to quickly drive the shelf stacking machine out of its operating aisle in a simple manner, when necessary.

This object is met with the characterizing features of claim 10.

The subclaims contain design features that represent advantageous and beneficial improvements of the presented solutions according to claim 1 and claim 10.

The inventive shelf stacking machine is equipped with a receptacle formed by a fork, which is brought into a horizontal position around a horizontal axis with the aid of measuring devices in

accordance with the detected carrying load of the paper reel, i.e., the load of the paper reel that was picked up and could cause the fork to tilt downward is compensated by the measuring devices in such a way that they transmit their measuring data to an actuator, which then pivots the fork around the horizontal axis into the horizontal position.

The reel is thus picked up by the fork in a secure position for storing, retrieval and transport.

Moreover, the fork is designed so advantageously that it forms a flat receptacle and is, at the same time, adapted for greatly varying reel diameters, and this fork can also securely grasp paper reels lying on the floor as well as paper reels in higher locations.

Besides being vertically pivotable, the fork is rotatable on the shelf stacking machine crosswise to the driving direction of the shelf stacking machine for storing and retrieval purposes and in the driving direction with or without a reel, which is achieved by means of a rotating ring that receives the fork with its frame and is supported with the fork on a lift and drive unit of the shelf stacking machine; this lift and drive unit permits, on one hand, a to and fro movement of the fork towards the paper reel and away from the same, and on the other hand the vertical movement towards the given location of the paper reel to be picked up or deposited.

A further advantage of the invention lies in a transport vehicle that is firmly integrated into the shelf stacking machine or also coupled to the shelf stacking machine and cooperates with two coaxial pivoting pins of the shelf stacking machine and, on one hand, raises the shelf stacking

machine off its drive rail and, on the other hand, swivels the shelf stacking machine around the horizontal pins into a tilted position so that it can be moved out of the rack aisle quickly when needed and without interference because of the tilted position.

This shelf stacking machine is designed particularly for storing and retrieving paper reels in print shops, however, it can ultimately also be used for storing and retrieving other goods.

An embodiment of the invention is shown in the drawings and will be explained in more detail below. In the drawings:

- Fig. 1 shows a side view of the shelf stacking machine with a fork-shaped receptacle for paper reels,
- Fig. 2 shows a front view of the shelf stacking machine incorporating a vertically adjustable and pivotable fork that can also be moved into and out of a rack compartment during pick-up of a paper reel and a transport vehicle,
- Fig. 3 shows a top view of the shelf stacking machine,
- Fig. 4 shows a top view of the shelf stacking machine with a fork pivoted into two positions by means of a horizontal rotating ring,
- Fig. 5 shows a front view of the shelf stacking machine raised by the transport vehicle and tilted around a horizontal axis to move the shelf stacking machine out of the rack aisle,
- Fig. 6 shows a front view of the fork with receptacle sections for paper reel diameters of various sizes.

The shelf stacking machine (RFZ) for storing and retrieving paper reels (P), particularly in the printing industry, is movable in an aisle (G) between storage positions on both sides that hold paper reels (P) stacked above one another and behind one another in the longitudinal direction of the aisle, and has a receptacle (1) for a paper reel (P).

The shelf stacking machine (RFZ) has a stand (2), preferably a U-shaped stand (2), which is supported with its two vertical posts (2a) formed by the U-legs on one motor driven moving device (3) per post. Each moving device has a support wheel, preferably made of steel, as well as a plastic coated drive wheel.

The moving devices (3) run with guide rollers (4) on and at a drive rail (5) – crane rail – that is fixed on/in the warehouse floor (B) or a pit.

Two paper reels (P) are preferably disposed above one another on both sides of the aisle (G) in such a way that one paper reel (P) lies on the warehouse floor (B) or on a low storage position (L) near the floor, and the second reel (P) lies above the former, at a distance, as shown in Fig. 2.

However, multiple reels (P) may also be stored above one another and rows of paper reels (P) may lie in the longitudinal direction of the aisle – the driving direction of the shelf stacking machine (RFZ).

The receptacle (1) is formed by a fork (1) that is vertically pivotable around a horizontal axis (6) and incorporates measuring devices (7) that detect the carrying load of the picked-up paper reel (P), which transmit the detected measuring data via a control means to an actuator (8) that is coupled to the fork (1) movement-wise and vertically pivots the fork (1) into the horizontal position in accordance with the measuring data and holds it in this horizontal position during transport of the paper reel.

Two ultrasound sensors are disposed as measuring devices (7) in each or in only one of the two fork members (1a) of the fork (1). The fork (1) has prism shaped and circular-arc shaped receiving sections (a, b, c) for various diameters of the paper reels (P), as shown in Fig. 1 and 6.

The fork (1) is fixed on a vertical fork frame (9) that is supported with its upper end in the horizontal swivel axis (6) and actuated by the actuator (8) to pivot the fork vertically. The actuator may be driven either by an electric motor or also hydraulically.

The fork (1) is suspended with its fork frame (9) above a rotating ring (10) from a lift and drive unit formed by a lifting gear frame (11) and a drive frame (12). This results in the fork (1) being swiveled crosswise to the driving direction of the shelf stacking machine (RFZ) to store and retrieve reels and then swiveled back into the driving direction of the shelf stacking machine (RFZ) (Fig. 4) with or without a reel (P).

The fork frame (9) is supported with its pivot axis (6), which extends in the upper frame end, on a fork framework (13); this fork framework (13) is fixed with its upper end on the rotating ring (10) and the rotating ring (10) is held movable on the drive frame (14) by means of a moving device (14) for storing and retrieving reels. The actuator (8), which also acts onto the fork frame (9) at the lifting element (8a), is fixed on the fork framework (13) in the height region of the fork (1).

The drive frame (12) is in contact with the lifting gear frame (11) on both sides, and the lifting gear frame (11) is co-supported in guides (2b) on the posts (2a) of the stand (2) of the shelf stacking machine (RFZ) in a manner so that it can be adjusted vertically; the lift and drive unit (11, 12) thus extends between the posts (2a) and can be moved within the stand (2) in the vertical direction from the lowest to the highest paper reel (P).

The shelf stacking machine (2) with the lift and drive units (11, 12) and fork (1) is coupled or can be coupled to a transport vehicle (TW) – a driveable transport frame – that moves the shelf stacking machine (RFZ) out of the rack aisle (6), i.e., the transport vehicle (TW) is a mobile component that is firmly disposed at the stand (2) or can be fastened to the stand (2).

A horizontal pin (14) – a pivot axis – extends in and on both of the posts (2a) of the shelf stacking machine stand (2), and both pins (14) are located coaxially opposite one another; these pins (14) are grasped by the transport vehicle (TW) for the tilting (pivoting of the shelf stacking machine stand (2) from the vertical position into an inclined position), as shown in Fig. 5.

The transport vehicle (TW) is designed portal-like and has vertically adjustable lifting elements (15) with support rollers (16) to raise the shelf stacking machine (RFZ) out of its drive rail (5) in the warehouse floor or pit.

The vertical adjustment of the lifting elements (15) with the steerable support rollers (16) may take place mechanically (crank handle 18), electric motor driven, or hydraulically.

Situated between the posts (2a) of the stand (2) of the shelf stacking machine (RFZ) is a cross connection (17) with a clearance channel (17a) that is pulled down to the warehouse floor (B) to pick up a paper reel (P) located on the floor by means of the fork (1) (Fig. 1 and 3).

The clearance channel (17a) that is pulled down very low is located in the lifting region of the fork (1) so that the same can be lowered close to the warehouse floor (B) to hook under the * on the warehouse floor (B) or a low storage position (L) – an adapter – with its lift-drive unit (11, 12).

In a further embodiment, the receptacle (1) is formed by a mandrel, preferably a telescoping mandrel, that hooks into (is pushed in and out of) the reel core for storing and retrieving the paper reels (P).

^{*} Translator's note: The German-language sentence on which this translation is based appears to be missing a noun or is otherwise incomplete.

With this shelf stacking machine (RFZ) it is possible to pick up paper reels (P) situated on very low receptacle adapters (L) – storage places – also from the warehouse floor (B).

The shelf stacking machine (RFZ) moves towards the center of the pickup or depositing position of the paper reels (P) by means of a positioning system, lowers the receptacle fork (1) to below the reel pickup region by means of a lifting unit (11, 12), and moves the receptacle fork (1) underneath the paper reel (P) to be picked up, i.e., into the storage compartment (Fig. 2).

The fork (1) is raised and takes the reel (P) from the adapter. During this lifting process the horizontal position of the fork (1) is ensured by means of an ultrasound measuring system (7) in combination with an actuator (8) that can adjust the fork frame (9) around the pivot axis (6).

Afterwards the fork (1) moves with the reel (P) back into the shelf stacking machine (RFZ) and is swiveled so that is parallel with the drive rail (5), the shelf stacking machine (RFZ) moves to the transfer position predetermined by the control means and transfers the reel (P). These movement sequences take place in parallel with the driving movements of the shelf stacking machine (RFZ) * obtain optimal cycle times.

^{*} Translator's note. The German-language sentence on which this translation is based appears to be missing a preposition or is otherwise incomplete.

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To be able to quickly remove the shelf stacking machine (RFZ) from the rack aisle (G), a mobile transport vehicle (TW) may be connected to the shelf stacking machine (RFZ) that raises the shelf stacking machine (RFZ) out of the drive rail (5) and can tilt it into a slanted position around the axis pins (14) if required, and pull it out of the rack aisle (G) to the side (Fig. 5).

The fork (1) is thus swiveled via the rotating ring (10) into a position orthogonal to the driving direction of the shelf stacking machine (RFZ) for storing and retrieving reels, and into a reel transport and idle position parallel to the driving direction of the shelf stacking machine (RFZ), and moved vertically by means of the lift-drive unit (11, 12) to the storage and retrieval position, and crosswise and lengthwise to the driving direction of the shelf stacking machine (RFZ) into the storing and retrieval position and for transporting reels or idle movement.

With a special safety control, more than one shelf stacking machine (RFZ) may be operated in the same rack aisle.

What is claimed is:

- 1. A shelf stacking machine for storing and retrieving paper reels, particularly in the printing industry, which is movable in an aisle between storage positions on both sides that hold paper reels stored above one another and in the longitudinal direction of the aisle, and has a receptacle for a paper reel, characterized in that the receptacle (1) is formed by a fork (1) that is vertically pivotable around a horizontal axis (6) and incorporates measuring devices (7) that detect the carrying load of the picked-up paper reel (P), which transmit the detected measuring data via a control means to an actuator (8) that is coupled to the fork (1) movement-wise, which vertically pivots the fork (1) into the horizontal position in accordance with the measuring data and holds it in this horizontal position during transport of the paper reel.
- 2. A shelf stacking machine according to claim 1, characterized in that two ultrasound sensors are disposed as measuring instruments (7) in one or in each of the two fork members (1a) of the fork (1).
- 3. A shelf stacking machine according to claim 1 or 2, characterized in that the fork (1) is provided with prism shaped or circular-arc shaped receptacle sections (a, b, c) for various diameters of the paper reels (P).

- 4. A shelf stacking machine according to any of claims 1 through 3, characterized in that the fork (1) is fixed on a vertical fork frame (9) that is supported with its upper end in a horizontal pivot axis (6) and actuated by the actuator (8) to pivot the fork vertically.
- 5. A shelf stacking machine according to any of claims 1 through 4, characterized in that the fork
 (1) is suspended with a rotating ring (10) from a lift and drive unit formed by a lifting gear frame
 (11) and a drive frame (12).
- 6. A shelf stacking machine according to any of claims 1 through 5, characterized in that the fork frame (9) is supported with its pivot axis (6) on a fork framework (13), that this fork framework (13) is fixed at its upper end on the rotating ring (10) and the rotating ring (10) is moveable with a moving device (14) on the drive frame (12) for storing and removing reels.
- 7. A shelf stacking machine according to any of claims 1 through 6, characterized in that the actuator (8), which acts onto the fork frame (9) with a lifting element (8a) that can be moved to and fro, is fixed on the fork framework (13) in the height region of the fork (1).
- 8. A shelf stacking machine according to any of claims 1 through 7, characterized in that the drive frame (12) is held on the lifting gear frame (11) at both ends and the lifting gear frame (11) is supported vertically adjustable with rollers (11a) on the stand (2) of the shelf stacking machine (RFZ).

- 9. A shelf stacking machine according to any of claims 1 through 8, characterized in that the stand (2) of the shelf stacking machine (RFZ) is formed U-shaped and stands with its vertical posts (2a) on motor driven moving devices (3), that the lift and drive units (11, 12) lie between the posts (2a) of the rearranged (2)* and the lifting gear frame (11) is guided with its rollers (11a) vertically adjustable on the posts (2a).
- 10. A shelf stacking machine according to any of claims 1 through 9, characterized in that the shelf stacking machine stand (2) is or can be coupled to a transport vehicle (TW) that moves the shelf stacking machine (RFZ) out of the operating aisle (G).
- 11. A shelf stacking machine according to any of claims 1 through 10, characterized in that one horizontal axis pin (14) is disposed in each of the two posts (2a) of the shelf stacking machine stand (2), that both pins (14) are situated coaxially opposite one another and are grasped by the transport vehicle (TW) for the tilting (pivoting of the shelf stacking machine stand from the vertical position into an inclined position).
- 12. A shelf stacking machine according to any of claims 1 through 11, characterized in that the transport vehicle (TW) is designed portal-like and incorporates vertically adjustable lifting elements (15) with support rollers (16) to raise the shelf stacking machine (RFZ) out of its drive rail (5) in the warehouse floor or pit.

^{*} Translator's note: This translation is based on what appears to be a typographical error in the German-language document.

- 13. A shelf stacking machine according to any of claims 1 through 12, characterized in that the lifting elements (15) of the transport vehicle (TW) are vertically adjustable by means of support rollers, either mechanically, electric motor driven, or hydraulically.
- 14. A shelf stacking machine according to any of claims 1 through 13, characterized in that a cross connection (17) is disposed between the posts (20) of the stand (2) of the shelf stacking machine (RFZ) with a clearance channel (17a) that is pulled down to the warehouse floor (B) for picking up a paper reel (P) from the floor with the fork (1).
- 15. A shelf stacking machine according to any of claims 1 through 14, characterized in that the receptacle (1) is formed by a mandrel, preferably a telescoping mandrel.
- 16. A shelf stacking machine according to any of claims 1 through 15, characterized in that multiple shelf stacking machines (RFZ) that are protected against collision by a safety control means can be moved in the operating aisle (G).

ABSTRACT

The invention relates to a shelf stacking machine for stocking and removing paper reels, especially in the printing industry. The shelf stacking machine can be driven in a lane with storage places at both sides. Said storage places receive paper reels which are stacked one on top of the other or behind each other in the direction of the lane. shelf stacking machine is provided with a receptacle for a paper reel. Said receptacle is formed by a fork which can be height-adjustably pivoted around a horizontal axle. is provided with measuring devices which detect the load of the received paper reel. The measuring devices supply the detected measured data via a control device to an actuator which is coupled to the fork movement-wise and which heightadjustably pivots the fork into the horizontal position according to the measured data. The actuator holds the fork in said horizontal position during paper reel transport.

Combined Declaration for Patent Application and Power of Attorney

As a below-named inventor. I hereby declare that:

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the specification of w	/hich (check one)		
[] [] [X]	international (PCT) application	r under 35 U.S.C. §371 by er , PCT/ <u>EP00/01674</u> filed <u>29</u> stage application received U.S.	try into the U.S. national stage of an February 2000, entry requested on Appln No*; §371/§102(e)
and was amended on	(include dates of amendments under	(if	applicable).
	(include dates of amenaments under	PC1 Art. 19 and 34 tj PC1)	
amendment referred information known b I hereby claim forei inventor's certificate	to above; and I acknowledge by me to be material to patentabiliting gn priority benefits under 35 U. c, or prior PCT application(s) des	the duty to disclose to the P y as defined in 37 C.F.R. §1.56 S C. §§ 119 and 365 of any p ignating a country other than the	ncluding the claims, as amended by any atent and Trademark Office (PTO) all . orior foreign application(s) for patent or ne U.S., listed below with the "Yes" box before that of the application on which
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U.S. Application filed PCT Application filed 29 February 2000	, Serial No. PCT/EP00/01674	
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